

## 6th CII National competition on Quick Changeover (SMED)

### 24th February 2023

Company Name	Title	Categories	Recognition
QH Talbros Pvt Ltd	To reduce setup time below 9 Mins / Set-up on assembly line.	Auto - Assembly Line Category	Winner - Platinum Recognition
Bosch Automotive Electronics India Pvt Ltd	One Touch Changeover Setup in final assembly lines.	Auto - Assembly Line Category	First Runner Up - Platinum Recognition
Bosch - Nashik	Quick changeover on High Volume Injector Assembly line no. 6	Auto - Assembly Line Category	First Runner Up - Platinum Recognition
Ashok Leyland Limited	Auto Program selection for the Engine model – Virtual Tracking & Interlock system at Shop2 H-Engine Assembly	Auto - Assembly Line Category	Second Runner Up - Platinum Recognition
Mahle Anand Thermal System PVT LTD ,Chakan (Pune)	Setup time reduction from 15 min to 5 min in Mahindra product ( W105, W103, W109 LHD & W109 RHD )	Auto - Assembly Line Category	Platinum Recognition
Mahle Anand Thermal Systems Private Limited , Ahmedabad	Setup time Reduction on EOL Machine	Auto - Assembly Line Category	Platinum Recognition
Amara Raja Batteries Limited SBD 1 HO	Reduction of heating cavity mold replacement in heat sealing machine	Auto - Assembly Line Category	Gold Recognition
Madhepura Electric Locomotive Private Limited	Reduction of installations time in Assembly Line	Auto - Assembly Line Category	Gold Recognition
Amara Raja Batteries Limited, Tirupati, Andhra Pradesh	Reduction in changeover time in heat sealing station	Auto - Assembly Line Category	Gold Recognition
Bosch Limited	Setup time reduction of pressing station in semiautomatic in Glow Plug assembly line	Auto - Assembly Line Category	Gold Recognition
SKF India Limited	To eliminate setting and frequent adjustment on ABG ( Auto Bore gauge ) machine	Auto - Machine/Equipment/Tooling Category	Winner - Platinum Recognition
Lumax Auto Technologies Ltd.	SMED – Mold changeover (Injection molding production )	Auto - Machine/Equipment/Tooling Category	First Runner Up - Platinum Recognition
Roop Polymers Ltd.,Unit V	To Reduce Changeover time fom 42 min. to 15 min.	Auto - Machine/Equipment/Tooling Category	First Runner Up - Platinum Recognition
Yokohama India private limited, Bahadurgarh	Reduction in setup time and changeover time at VMI BEAD APEX	Auto - Machine/Equipment/Tooling Category	Second Runner Up - Platinum Recognition
Madhepura Electric Locomotive Private Limited	Common Changeover Tackle & Fixture for reduction in changeover time of LV,HV & Piping time.	Auto - Machine/Equipment/Tooling Category	Second Runner Up - Platinum Recognition